

## Environmental Stewardship: At Kimberly-Clark Green Means Business

Each day, millions of people rely on Kimberly-Clark brands to enhance their health, hygiene and well-being. It's a tremendous responsibility. And it's what drives Kimberly-Clark's commitment to our products, our customers, and the environment that we collectively share.

The fact is that superior environmental performance is vital to our success. It's also our responsibility as a corporate citizen. Kimberly-Clark's efforts are guided by company-wide objectives for improving operational performance in energy, water, waste and environmental management systems. Here are just a few of our positive steps:

- **Improved energy efficiency by 19 percent since 2000** — that's enough energy saved to power 180,000 homes for an entire year.
- **Recycled or converted into energy approximately 69 percent of manufacturing waste in 2005** — that's equivalent to the annual waste generated by a city the size of Chicago.
- **Reduced water use by 29 percent since 2000** — that's enough water savings to supply the domestic water usage for the cities of Philadelphia and Ottawa, Canada for an entire year.
- **Required certification for 100 percent of our fiber suppliers from one of five internationally recognized forest certification systems by the end of 2006.**

Kimberly-Clark's environmental focus is integrated into our business strategy and decision-making processes. This enables us to be an environmentally responsible company providing environmentally sound product solutions to our customers. Kimberly-Clark Professional strongly believes that to help you create a successful green building, we must provide product

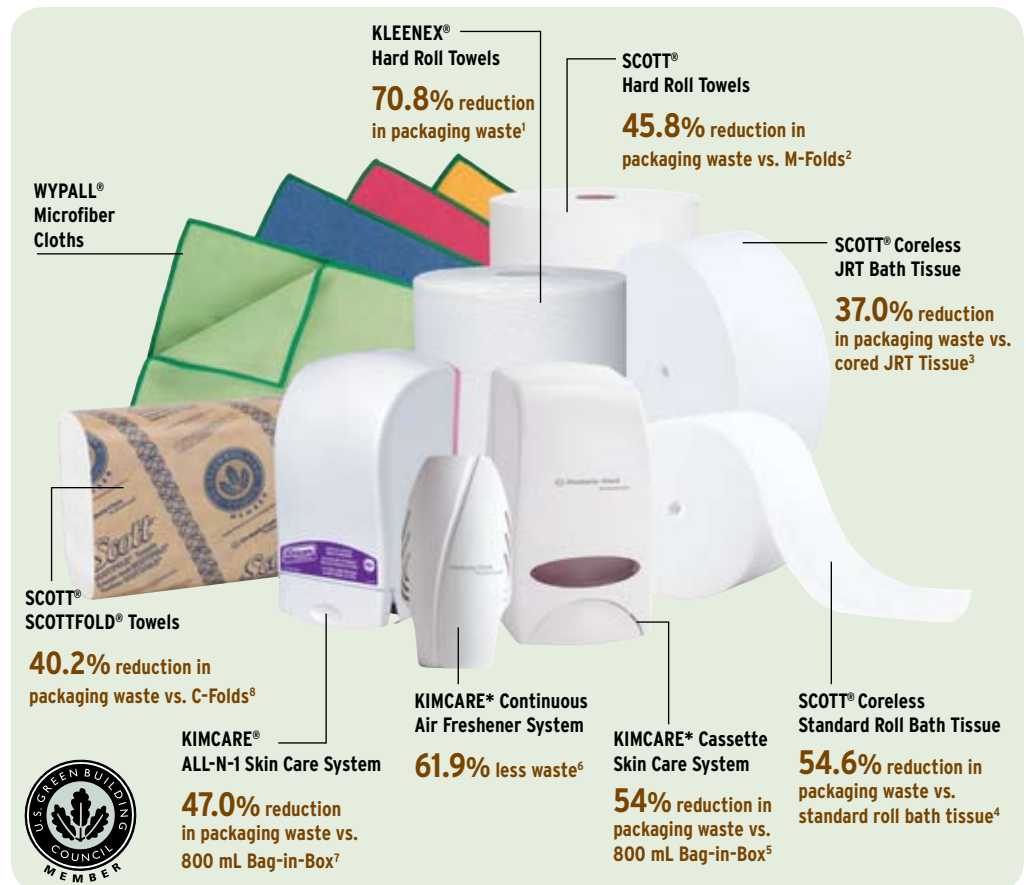
systems that meet both environmental standards and your high quality standards.

When we design systems that allow your visitors to use less product, it's a big win for the environment – and a big savings for you.

Higher-quality products made with a sensible amount of recycled material are a better environmental value than products made with 100% recycled material. The reason: higher-quality, better-performing products allow users to use less. That means less waste heading to the landfill – and less impact on the environment.

### Cleaner, Greener Solutions

*All of the innovative source-reduced product systems you see here promote using less, wasting less and leaving less. That, of course, means less impact on our environment. Many of these products also last longer than standard tissue, towel and skincare products.*



**WYPALL® Microfiber Cloths**

**KLEENEX® Hard Roll Towels**  
70.8% reduction in packaging waste<sup>1</sup>

**SCOTT® Hard Roll Towels**  
45.8% reduction in packaging waste vs. M-Folds<sup>2</sup>

**SCOTT® Coreless JRT Bath Tissue**  
37.0% reduction in packaging waste vs. cored JRT Tissue<sup>3</sup>

**SCOTT® Coreless Standard Roll Bath Tissue**  
54.6% reduction in packaging waste vs. standard roll bath tissue<sup>4</sup>

**SCOTT® SCOTTFOLD® Towels**  
40.2% reduction in packaging waste vs. C-Folds<sup>5</sup>

**KIMCARE® ALL-N-1 Skin Care System**  
47.0% reduction in packaging waste vs. 800 mL Bag-in-Box<sup>6</sup>

**KIMCARE® Continuous Air Freshener System**  
61.9% less waste<sup>7</sup>

**KIMCARE® Cassette Skin Care System**  
54% reduction in packaging waste vs. 800 mL Bag-in-Box<sup>8</sup>

**US GREEN BUILDING COUNCIL MEMBER**

<sup>1</sup> Number based on 1,000 cases/year of 50600 versus 01500

<sup>2</sup> Number based on 1,000 cases/year of 01000 versus 01804

<sup>3</sup> Number based on 1,000 cases/year of 07006 versus 07805

<sup>4</sup> Number based on 1,000 cases/year of 04007 versus 04460

<sup>5</sup> Number based on 100 cases/year of 1L Cassette versus 800 mL Bag-in-Box

<sup>6</sup> Number based on one year usage comparison – TC3000 versus KIMCARE® Continuous Air Freshener System

<sup>7</sup> Number based on 100 cases/year 2.5L ALL-N-1 versus 800 mL Bag-in-Box

<sup>8</sup> Number based on 1,000 cases/year of 01970 versus 01500



## Our Cleaner, Greener Washroom Solutions

*Source reduction is at the top of the EPA's hierarchy of waste-reduction techniques because it reduces all impacts of the material life cycle including supply chain, use, recycling and waste disposal.*

### Achieving Real Source Reduction

At Kimberly-Clark Professional, we are constantly working to design and produce source-reduced washroom products that create less waste, require less packaging, dispense more effectively, and last longer.

Through redesigned products and packaging, we have improved product performance so our customers can use less, waste less and spend less.

Our emphasis on source reduction lets you control waste by controlling the materials that lead to the problem. Our program, in combination with recycled fiber content, requires less landfill capacity and conserves natural resources.

It comes down to this: the less waste consumers produce, the fewer problems they will have disposing of that waste — and the less it will cost.

### Take a good look at the difference:

*Compare the waste produced by just one case of a commodity-format product to distinctive coreless tissue systems from Kimberly-Clark Professional.*



SCOTT® Coreless Standard Roll Bathroom Tissue has 54.6% less packaging waste vs. standard roll tissue.<sup>1</sup>

<sup>1</sup> SCOTT® Coreless Standard Roll Bathroom Tissue vs. new SCOTT® Standard Roll Bathroom Tissue 04460-50.



SCOTT® Coreless JRT Tissue has 37% less packaging waste vs. SCOTT® JRT Tissue with core.<sup>2</sup>

<sup>2</sup> SCOTT® Coreless JRT Jr. Jumbo Roll Bathroom Tissue vs. new SCOTT® JRT Jr. Jumbo Roll Bathroom Tissue 07805.

### Get the highest level of recycled content with the highest level of confidence

If you are interested in or mandated to use a 100% recycled fiber washroom solution, Kimberly-Clark Professional also offers a towel and tissue bundle that is 100% recycled fiber and process chlorine free.<sup>†</sup>

- Specifically designed for buildings requiring 100% recycled fiber products
- Process Chlorine Free — No chlorine derivatives used in the bleaching and de-inking process
- From SCOTT® Brand, a name you know and trust for reliable quality



<sup>†</sup> Process Chlorine Free — No chlorine derivatives used in the bleaching and de-inking process

### Creating A Cleaner, Greener Future: Kimberly-Clark Professional is Leading the Way

At Kimberly-Clark Professional, we are totally committed to producing environmentally sound products that help you create an eco-friendly, economically profitable, productive and healthy place for people to live and work.

*Kimberly-Clark Professional —  
Creating quality products  
for environmental solutions.*

Kimberly-Clark warrants that its products comply with K-C's standard specifications as of the delivery date to K-C's authorized distributors. **THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.** K-C is not liable under this warranty for any kind of special, incidental, or consequential damages. K-C's liability for breach of contract, tort, or other cause of action shall not exceed the product purchase price. Purchasers and users are deemed to have accepted the above warranty and limitation of liability, and cannot change the terms by verbal agreement or by any writing not signed by K-C.

 **Kimberly-Clark  
Professional®**